NOTES:
1. IT IS NECESSARY TO ENSURE MINIMUM DIMENSIONS SHOWN ARE SUITABLE FOR EXISTING GROUND CONDITIONS.
   ENGINEERING ADVICE MAY BE REQUIRED.
2. MINIMUM CONCRETE STRENGTH OF 4,000 PSI IS RECOMMENDED. CONCRETE SHOULD BE VIBRATED TO ELIMINATE
   AIR POCKETS.
3. EXPANSION AND CONTRACTION CONTROL JOINTS AND REINFORCEMENT ARE RECOMMENDED TO PROTECT CHANNEL
   AND CONCRETE SURROUND. ENGINEERING ADVICE MAY BE REQUIRED.
5. CONCRETE BASE THICKNESS SHOULD MATCH SLAB THICKNESS. ENGINEERING ADVICE MAY BE REQUIRED TO
   DETERMINE PROPER LOAD CLASS.
6. REFER TO ACO'S LATEST INSTALLATION INSTRUCTIONS FOR FURTHER DETAILS.

SPECIFICATION CLAUSE

K100 KLASSIKDRAIN - LOAD CLASS D

GENERAL
THE SURFACE DRAINAGE SYSTEM SHALL BE
POLYMER CONCRETE K100 CHANNEL SYSTEM WITH
GALVANIZED STEEL EDGE RAILS AS MANUFACTURED
BY ACO POLYMER PRODUCTS, INC.

MATERIALS
CHANNELS SHALL BE MANUFACTURED FROM
POLYESTER RESIN POLYMER CONCRETE WITH AN
INTEGRALLY CAST-IN GALVANIZED STEEL EDGE RAIL.
MINIMUM PROPERTIES OF POLYMER CONCRETE WILL
BE AS FOLLOWS:
COMPRESSIVE STRENGTH: 14,000 PSI
FLEXURAL STRENGTH: 4,000 PSI
TENSILE STRENGTH: 1,500 PSI
WATER ABSORPTION: 0.07%
FROST PROOF: YES
DILUTE ACID AND ALKALI RESISTANT: YES
B117 SALT SPRAY TEST COMPLIANT: YES

THE SYSTEM SHALL BE 4" (100mm) NOMINAL
INTERNAL WIDTH WITH A 5.1" (130mm) OVERALL
WIDTH AND A BUILT-IN SLOPE OF 0.5%. CHANNEL
INVERT SHALL HAVE DEVELOPED "V" SHAPE. ALL
CHANNELS SHALL BE INTERLOCKING WITH A
MALE/FEMALE JOINT.

THE COMPLETE DRAINAGE SYSTEM SHALL BE BY
ACO POLYMER PRODUCTS, INC. ANY DEVIATION OR
PARTIAL SYSTEM DESIGN AND/OR IMPROPER
INSTALLATION WILL VOID ANY AND ALL WARRANTIES
PROVIDED BY ACO POLYMER PRODUCTS, INC.

CHANNEL SHALL WITHSTAND LOADING TO PROPER
LOAD CLASS AS OUTLINED BY EN 1433. GRATE TYPE
SHALL BE APPROPRIATE TO MEET THE SYSTEM LOAD
CLASS SPECIFIED AND INTENDED APPLICATION.
GRATES SHALL BE SECURED USING "QUICKLOK"
BOLTLESS LOCKING SYSTEM. CHANNEL AND GRATE
SHALL BE CERTIFIED TO MEET THE SPECIFIED EN
1433 LOAD CLASS. THE SYSTEM SHALL BE INSTALLED
IN ACCORDANCE WITH THE MANUFACTURER’S
INSTRUCTIONS AND RECOMMENDATIONS.

ACO Polymer Products, Inc.

825 W. Beechcraft St
Casa Grande, AZ 85122
Tel: 520-421-9988
Fax: 520-421-9899

9470 Pinecone Dr.
Mentor, OH 44060
Tel: 440-639-7230
Fax: 440-639-7235

4211 Pleasant Rd.
Fort Mill, SC 29708
Tel: 803-802-1063
Fax: 803-802-1063

Arizona Tel: 888-490-9552  e-mail: sales@acousa.com  Ohio Tel: 800-543-4764  www.acousa.com  South Carolina Tel: 800-543-4764